# **Kinetic aspects of the reaction of succinoylated dextran with glycidyl acetate**

**F61ix Arranz\*, Manuel S&nchez-Chaves and Juan Carlos Ramirez** 

*Instituto de Ciencia y Tecnolog/a de Pol/meros, Juan de la Cierva 3, 28006 Madrid, Spain (Received 12 December 1991; revised 8 April 1992)* 

This work deals with the reaction of succinoylated dextran with glycidyl acetate (a model compound of glycidyl bioactive derivative) using benzyltriethylammonium chloride as catalyst. The reaction shows second order kinetics and depends on the glycidyl acetate and catalyst concentrations, showing no dependence on the acid groups' concentration. On the basis of these findings a probable mechanism of the reaction is suggested.

(Keywords: succinoylated dextran; glycidyl acetate; model compound; β-hydroxyester groups; mechanism of reaction)

carboxylic acids have been prepared by reacting such polymer contained 72.0 mo1% of ester groups ( $DS = 2.16$ ).<br>
Glycidyl acetate was synthesized by reaction of acetyl bioactive compounds with polymers containing epoxy<br>containing epoxy Glycidyl acetate was synthesized by reaction of acetyl<br>choride with 2,3-epoxy-1-propanol following an established groups linked to the main chain<sup>1-3</sup>. An alternative chloride with  $\frac{c}{2}$ method of obtaining such polymeric derivatives was developed by Brosse *et al.*<sup>4</sup> in which the epoxy group is *Reaction of succinoylated dextran with glycidyl acetate* in linked to the active carboxylic acid.<br>On the other hand the functionalization of dextran Succinoylate

with carboxylic acid groups by reaction with succinic DMF in a double-walled reactor. The calculated<br>anhydride<sup>5</sup> provides the possibility of obtaining polymer- amounts of catalyst (benzyltriethylammonium chloride) anhydride<sup>5</sup> provides the possibility of obtaining polymer-<br>hioactive compound adducts by reacting the succinovlated and glycidyl acetate were added while stirring. All the bioactive compound adducts by reacting the succinoylated and glycidyl acetate were added while stirring. All the deviation of the stirring and glycidyl acetate were added while stirring. All the reactions were performed at dextran with glycidyl derivatives of bioactive carboxylic

of the reaction of succinoylated dextran with glycidyl reactant solution, taking aliquot parts at definite periods<br>acetate a model compound for glycidyl bioactive of time, and titrating the acid groups against 0.1 M acetate, a model compound for glycidyl bioactive derivatives.

### *Materials*

The succinoylated dextran was obtained as described RESULTS AND DISCUSSION earlier<sup>5</sup>. Dextran (18 g, 0.33 mol OH, T-70 from Pharmacia Fine Chemical) was reacted at 80°C with succinic Fine Chemical) was reacted at 80 C with succinic of succinoylated dextran with glycidyl acetate at 85°C in anhydride (33.5 g, 0.33 mol, Ferosa) using 900 ml of DMF, the polymer is practically unchanged in the N.M. Harackin  $N$ , $N$ -dimethylformamide (DMF, Ferosa) containing 2g DIMF, the polymer is practically unchanged in the absence of catalyst. However, when a catalyst is of LiCl/100 ml as solvent and 26 g (0.33 mol) of pyridine absence of catalyst. However, when a catalyst is<br>(Benness) as establist. The geastion time was 20 h and utilized, polymers containing  $\beta$ -hydroxyester groups were (Panreac) as catalyst. The reaction time was 30 h and utilized, polymers containing  $\beta$ -hydroxyester groups were groups when  $\alpha$  and  $\$ the polymer was isolated by precipitating in cold  $2 M$ hydrochloric acid, washing with ice-cold water, dissolving in NaHCO<sub>3</sub> solution, precipitating the sodium salt in  $\sim$ acetone, dissolving the polymer in water, reprecipitating in  $2 M$  hydrochloric acid, washing with ice-cold water, dissolving in acetone and finally precipitating in diethyl where  $D$ -COOH = succinoylated dextran.<br>
ether. The modified polymer was characterized by The assignments and <sup>1</sup>H n m r chemics ether. The modified polymer was characterized by The assignments and  ${}^{1}$ H n.m.r, chemical shifts of the i.r. and  ${}^{1}$ H and  ${}^{13}$ C n.m.r. The degree of substitution different by degree terms for modified deviation c I.r. and  $\overrightarrow{H}$  and  $\overrightarrow{C}$  n.m.r. The degree of substitution different hydrogen atoms for modified dextran containing (*DS*) was determined by titration of the polymer in  $\overrightarrow{B}$  by hydrogeneter groups as well as for

0032-3861/93/091908-05

© 1993 Butterworth-Heinemann Ltd.

INTRODUCTION dimethyl sulfoxide (DMSO) solution with 0.1 M sodium<br>A number of polymeric exters of biologically extine hydroxide in the presence of phenolphthalein. The A number of polymeric esters of biologically active hydroxide in the presence of phenoiphthalein. The polymer contained 72.0 mol% of ester groups  $(DS = 2.16)$ .

On the other hand, the functionalization of dextran  $\frac{\text{Succin}}{\text{OMF}}$  in a double-walled reactor. The calculated the carboxylic acid groups by reaction with succinic  $\frac{\text{DMF}}{\text{OMF}}$  in a double-walled reactor. The calcul acids.<br>This paper describes a study of the kinetic aspects and the extent of reaction was followed by sampling the This paper describes a study of the kinetic aspects The extent of reaction was followed by sampling the the reaction of succinovlated dextran with glycidy reactant solution, taking aliquot parts at definite periods Characterization of the modified polymers was carried out by 1H n.m.r, spectroscopy using a 200 MHz Bruker EXPERIMENTAL AM-200 spectrometer.

Preliminary experiments have shown that in the reaction

 $\beta$ -hydroxyester groups as well as for succinoylated dextran and glycidyl acetate are summarized in *Table 1.* 

\* To whom correspondence should be addressed In general, reactions of epoxides with carboxylic **acids** 

Compound	$D - C - (C_{12})_{2} -$	CH. ж,	CH <sub>2</sub>	$-c_{H_2}-c_{H}-c_{H_2}$	౼ϲ <u>ӈ</u> ᡓ᠆Ϲӈ౼ϲӈ៵౼	∙CH – OН	$-CH_3$
Glycidyl acetate		3.1	2.6 2.7	3.8 4.3			2.0
Succinoylated dextran	2.9			-			
Modified dextran containing $\beta$ -hydroxyester groups	2.8 2.9			$\rightarrow$	4.1	3.4	2.0

**Table 1** <sup>1</sup>H n.m.r. signals<sup>*a*</sup> for modified dextran containing  $\beta$ -hydroxyester groups as well as for succinoylated dextran and glycidyl acetate

<sup>a</sup> Measured in chloroform  $(100 \text{ mg ml}^{-1})$ 





 $=$  Solvent DMF (25 ml), temperature 85°C, [acid] 0.23 mol 1<sup>-1</sup>, [epoxide] 0 2 4 6 8 10<br>0.23 mol 1<sup>-1</sup> Time (h)  $0.23$  moll<sup>-1</sup> Time (h)

 $^{b}$  [Catalyst] 0.044 mol 1<sup>-1</sup><br><sup>c</sup> [Catalyst] 0.022 mol 1<sup>-1</sup>

**Table 3** Reaction of succinoylated dextran ([acid] = 0.128 mol  $1^{-1}$ ) with glycidyl acetate ([epoxide] = 0.128 mol  $1^{-1}$ ) under stoichiometric conditions using DMF as solvent and benzyltriethylammonium chloride as catalyst

Experiment no.	[catalyst] $(mol1^{-1})$	Temperature (°C)	$k_1 \times 10^5$ - 11 (s	. . 1.2
	0.040	65	0.4	
$\overline{2}$	0.040	75	0.7	
3	0.040	85	1.8	1.0
4	0.040	95	3.5	∼
5	0.020	85	0.8	্ব 0.8
6	0.030	85	1.4	
7	0.061	85	2.9	ব

are catalysed either by tertiary amines or quaternary 0.4 ammonium salts<sup>7</sup>. Table 2 shows the influence of the catalyst on the degree of modification in the reaction of 0.2 succinoylated dextran with glycidyl acetate in DMF.

Table 3 shows the experimental conditions for the reaction of succinoylated dextran with glycidyl acetate 0 2 4 6 8 10 at stoichiometry using benzyltriethylammonium chloride Time (h) as catalyst. *Figure 1* shows the kinetic results for this reaction at various temperatures. The progress of the Figure 2 First order plots  $([A]_0$  = initial acid concentration) for the reaction was followed by carboxyl group titration<sup>8</sup>. We reaction of succinoylated dextran ([acid] = 0.218 mol 1<sup>-1</sup>) with glycidyl reaction was followed by carboxyl group titration<sup>8</sup>. We consider that under our experimental conditions, the chloride as catalyst  $(0.040 \text{ mol}^{-1})$  at various temperatures:  $\bigcirc$ , 95°C;<br>carboxy and the epoxy groups disappear at the same rate  $\bigtriangleup$ , 85°C;  $\bigBox$ , 75°C;  $\bullet$ , 65° carboxy and the epoxy groups disappear at the same rate as was proposed by Madec and Maréchal<sup>8</sup> in other

carboxy-epoxy reactions.<br>Figure 2 represents the dependence of  $ln[A]_0/[A] ([A]_0]$ is initial acid concentration, [A] is acid concentration at with the behaviour found for other reactions catalysed time t) on time from the experimental data of Figure 1. by quaternary ammonium salts<sup>9–12</sup>. The straight l time t) on time from the experimental data of *Figure 1*. by quaternary ammonium salts  $9-12$ . The straight lines do From the results reported in *Figure 2*, it appears that the not pass through the origin and the ordinat



Figure 1 Dependence of  $[A]$  (acid concentration at time t) on time for the reaction of succinoylated dextran ([acid] =  $0.218 \text{ mol} 1^{-1}$ ) with glycidyl acetate ( $[$ epoxide] = 0.218 mol  $1<sup>-1</sup>$ ) using benzyltriethylammonium chloride as catalyst  $(0.040 \text{ mol} \cdot 1^{-1})$  at various temperatures: O, 95°C;<br> $\triangle$ , 85°C;  $\Box$ , 75°C;  $\bullet$ , 65°C



global order in reactants is one. This is in good agreement not pass through the origin and the ordinate value does



**Figure 3** First order plots for the reaction of succinoylated dextran  $\begin{bmatrix} 1 & 0 & 1 \\ 0 & 1 & 2 \\ 0 & 1 & 2 \\ 0 & 0 & 1 \end{bmatrix}$   $\begin{bmatrix} 2 & 3 & 4 & 5 \\ 4 & 5 & 6 \\ 6 & 0 & 1 \\ 0 & 0 & 1 \\ 0 & 0 & 0 \end{bmatrix}$  $(\text{[acid]} = 0.218 \text{ mol}^{-1})$  with glycidyl acetate  $(\text{[epoxide]} = 0.218 \text{ mol}^{-1})$  0 1 2 3 4 5 6 7 at 85°C using benzyltriethylammonium chloride as catalyst. [Catalyst]: at 8.3 C using benzymmetry animolic indicate as catalyst. [Catalyst]:<br>  $\bigcirc$ , 0.020 mol 1<sup>-1</sup>;  $\bigcap$ , 0.030 mol 1<sup>-1</sup>;  $\bigtriangleup$ , 0.040 mol 1<sup>-1</sup>;  $\bigcirc$ , 0.061 mol 1<sup>-1</sup>



**Figure 4** Plot of rate constant  $k_1$  versus [catalyst] for the reaction of  $\begin{pmatrix} 1 & 1 \\ 1 & 1 \end{pmatrix}$ succinoylated dextran ([acid] = 0.218 mol  $1^{-1}$ ) with glycidyl acetate  $\alpha$ ([epoxide] =  $0.218$  mol  $1^{-1}$ ) at 85°C using benzyltriethylammonium chloride as catalyst 2

not depend on the reaction temperature. This behaviour  $\sqrt{2}$  and  $\sqrt{2}$  an was also observed in the reaction of glycidyl derivatives with palmitic acid using quaternary ammonium salts $9,10$ , when painting acts using quaternary antiformulation,<br>a result due to the complex mechanism of the reaction, as will be discussed below. Rate constants  $(k_1)$  of these Figure 6 Reaction of succinoylated dextran with glycidyl acetate

*Figure 3* represents the dependence of  $ln[A]<sub>0</sub>/[A]$  on time at various catalyst concentrations using stoichiometric concentrations of reactants. The ordinate value increases with increasing benzyltriethylammonium chloride concen-<br>Table 4 Reaction of succinoylated dextran with glycidyl acetate under tration. From the slope of each straight line we non-stoichiometric conditions using DMF as solvent and benzyl-<br>
determined the sublues of the rate constant  $k$  (Table 3) triethylammonium chloride as catalyst  $(4.3 \times 10^{-2$ determined the values of the rate constant  $k_1$  (Table 3).

From the dependence of  $k_1$  on the catalyst concentration  $(Figure 4)$  it can be concluded that the order in catalyst is one.

Figures 5 and 6 show kinetic results for the reaction of succinoylated dextran with glycidyl acetate when the reaction is carried out under non-stoichiometric conditions (Table 4). From inspection of *Figure 5*, the conclusion reached is that the reaction rate depends on

 $14 \overline{\smash{\big)}\qquad \qquad \text{the concentration of glycidyl acetate. The plot of}$  $ln[E]_0/[E]$  ([E] and [E] are the concentrations of epoxy 1.2 groups initially and at time t, respectively) *versus* time, from experimental data of *Figure 5,* gives straight lines 1.0  $\downarrow$   $\downarrow$  in all cases. These results make it clear that the reaction rate is of first order with respect to the epoxy



**Figure 5** Reaction of succinoylated dextran ( $[\text{acid}]=0.218 \text{ mol}^{-1}$ ) with glycidyl acetate under non-stoichiometric conditions using benzyltriethylammonium chloride  $(0.043 \text{ mol} 1^{-1})$  as catalyst. [Epoxide]:  $3 \leftarrow 0.0108 \text{ mol}^{-1}; \triangle, 0.143 \text{ mol}^{-1}; \square, 0.177 \text{ mol}^{-1}$ 



reactions are reported in *Table 3.*  $\left( \frac{1}{2} \right)$  [[epoxide] =0.218 mol 1<sup>-1</sup>) under non-stoichiometric conditions using benzyltriethylammonium chloride (0.043 mol  $1^{-1}$ ) as catalyst. [Acid]:<br>  $\bigcirc$ , 0.081 mol  $1^{-1}$ ;  $\bigcirc$ , 0.117 mol  $1^{-1}$ ;  $\bigcirc$ , 0.157 mol  $1^{-1}$ 

Experiment no.	$[acid]_0$ $(mol1^{-1})$	$[epoxide]_0$ $(mol1^{-1})$	$k_1 \times 10^5$ $(s^{-1})$	
8	0.218	0.108	2.1	
9	0.218	0.143	2.0	
10	0.218	0.177	2.0	
11	0.081	0.218	1.9	
12	0.117	0.218	2.0	
13	0.157	0.218	2.0	

do not pass through the origin and the ordinate 0.5 value increases with decreasing initial glycidyl acetate

concentration.<br>
On the other hand, as can be seen from *Figure 6*, the<br>
reaction rate does not depend on the acid groups<br>
concentration. This was in good agreement with an order<br>
zero with respect to acid groups. We obser On the other hand, as can be seen from *Figure 6*, the reaction rate does not depend on the acid groups  $\overline{\phantom{0}}_{0.3}$ concentration. This was in good agreement with an order zero with respect to acid groups. We observed that when a certain degree of modification was reached, a negative  $\overline{c} = 0.2$ deviation in the kinetic curves was observed, which depends on the acid concentration used. This behaviour 0.1 is probably related to the mechanism of the reaction. The plot of  $ln[**E**]<sub>0</sub>/[**E**]$  *versus* time, from experimental data of *Figure 6*, also gives straight lines which do not pass 0 2 4 6 8 through the origin. All straight lines show the same  $\pi$   $\pi$   $\pi$   $\theta$   $\pi$ ordinate value.<br>It was observed (Table 4) that the rate constant  $k_1$ .

obtained under non-stoichiometric conditions exhibits

According to the kinetic results reported in this work, the order of reaction with respect to acid, epoxy and catalyst is zero, one and one, respectively, where  $x = \beta$ -hydroxyester concentration at time t, in the reaction of succinovlated dextran with glycidy  $c =$ carboxylate ion concentration = initial concentration in the reaction of succinoylated dextran with glycidyl  $c =$ carboxylate ion concentration=initial concentration<br>acetate catalysed by henzyltriethylammonium chloride of benzyltriethylammonium chloride, and  $b =$ initial acetate catalysed by benzyltriethylammonium chloride. Of benzyltriethylammonium chloride, and be explained by assuming a subcontentation of glycidyl acetate. The above findings can be explained by assuming a concentration of glycidyl acetate.<br>mechanism similar to that proposed by Shvets et al.<sup>12</sup> The integrated form of equation (7) is: mechanism similar to that proposed by Shvets *et al.*<sup>12</sup> for the reaction of carboxylic acids with ethylene oxide using tetraalkylammonium halides as catalysts. According to this mechanism, the reaction process involves the following steps:

$$
\lim_{\substack{z \to 0^+ \text{ or } -\text{CH}_2}} \frac{1}{z} e^{-\text{CH}_2} \xrightarrow{\text{fast} -\text{CH}_2 - \text{CH}_2 - \text{CH}_2 - \text{CH}_2} (2)
$$
 
$$
\ln \frac{1 - \text{H}_0}{\text{H}_2} = kct - \ln \left( 1 - \frac{c}{b} \right) \tag{9}
$$

$$
R'-CH-CH_2-CI + R''-COOH \xrightarrow{\text{fast}} R'-CH-CH_2-CI + R''-COO^{-+}N \leq \atop \text{OH} \atop \text{OH}} (3)
$$

$$
R^{\prime\prime\prime\prime}COO^{-+}N^{\leq}_{\leq}+R^{\prime\prime}-CH_{2}CH_{2}\xrightarrow{\text{slow}} R^{\prime\prime}-CH_{2}-CH_{2}-O-C-R^{\prime\prime}\qquad\qquad(4)
$$

$$
R'-CH-CH_2-O-C-R''+R''-COOH \underbrace{ \text{for} + \text{or} +
$$

$$
(5)
$$

the assumption that the total amount of benzyltriethyl-<br>ammonium chloride reacts with glycidyl acetate at the last partial neutralization with tetramethylammonium ammonium chloride reacts with glycidyl acetate at the very beginning of the reaction, giving rise to halohydrin hydroxide. In this case, the dependence of  $ln[A]<sub>0</sub>/[A]$  on derivative and benzyltriethylammonium carboxylate time *(Figure 7)* gives a straight line which passes through *(equations (2) and (3))*. The carboxylate ion formed the origin  $(k_1 = 1.9 \times 10^{-5} \text{ s}^{-1})$ . (equations  $(2)$  and  $(3)$ ). The carboxylate ion formed participates in the mechanism as a catalytic species in the following reaction step (equation (4)). The catalytic ACKNOWLEDGEMENTS species,  $R''$ -COO<sup>-+</sup>N $\leq$ , is immediately regenerated  $according$  to equation  $(5)$ . The rate-determining step is The authors express their gratitude to the Comisión

From equations (4) and (5) it follows:

$$
R'' - \text{COO}^{-+} N \leq + \text{epoxide} \xrightarrow{\text{OCl}} \text{ester} + R'' - \text{COO}^{-+} N \leq
$$
  

$$
c \qquad b - c - x \qquad x \qquad c \qquad (6)
$$

$$
\frac{dx}{dt} = kc(b-c-x)
$$
 (7)



**Figure 7** First order plot for the reaction of succinoylated dextran ([acid] = 0.218 mol  $1^{-1}$ ) with glycidyl acetate ([epoxide] = 0.218 mol  $1^{-1}$ ) virtually the same value,<br>virtually the same value, at  $85^{\circ}$ C using tetramethylammonium salt of succinoylated dextran as<br>According the the linearies requested in this catalyst ([salt] = 0.040 mol l<sup>-1</sup>)

$$
\ln \frac{b-c}{b-c-x} = kct
$$
 (8)

which is equivalent to:

$$
n\frac{[E]_0}{[E]} = kct - ln\left(1 - \frac{c}{b}\right)
$$
 (9)

According to equation (9), the plot of  $\ln[\text{E}]_0/[\text{E}]$  *versus* time gives straight lines which do not pass through the origin, in accordance with the experimental results. In all cases, the ordinate values calculated from equation (9) are in good agreement with the experimental ordinate values.

The observed deviation in reaction rate in *Figure 6* may be attributed to a decrease of the concentration of carboxylate ions as a consequence of the depletion of the acid groups, which prevents regeneration of the  $\Omega$  carboxylate groups.

The proposed mechanism of reaction was further In the mechanism under discussion we have considered checked by using a tetramethylammonium salt of the assumption that the total amount of benzyltriethyl-<br>succinoylated dextran as catalyst, which was prepared

the reaction of the carboxylate ion with epoxy groups Interministerial de Ciencia y Tecnología (CICYT) for financial support. financial support.

### REFERENCES

- 1 Korshak, V. V., Shtil'man, M. I., Mekhtiev, A. K. and Pomazanova, A. M. *Polym. Sci. USSR (Engl. Transl.)* 1979, **21**, 48<br>2 Korshak, V. V., Shtil'man, M. I., Voskanyan, P. S. and
	- Denisova, L. A. *Polym. Sci. USSR (Engl. Transl.)* 1982, 24, 3030 3 Soutif, J. C., Mouity-Moussounda, F. and Brosse, J. C.
	- *Makromol. Chem., Rapid Commun.* 1984, 4, 61<br>**4 Brosse I.C. Razermera** E. and Soutif. I.C.
	- *Brosse, J. C., Razermera, F. and Soutif, J. C. Makromol. Chem.* 1988, 189, 2039

## *Kinetic aspects of reaction: F. Arranz* et al.

- *Makromol. Chem.* 1992, 79, 194 1973, 24, 13
- 6 Soutif, J. C., Razermera, F. and Brosse, J. C. *Makromol. Chem.* 10 Olano, A. *Grasas y Aceites (Sevilla)* 1975, 26, 136 1987, 188, 35<br>
7 Madec, P. J. and Maréchal, E. *Adv. Polym. Sci.* 1985, 71, 153<br>
8 Madec, P. J. and Maréchal, E. *Makromol. Chem.* 1983, 12
- 
- Madec, P. J. and Maréchal, E. Makromol. Chem. 1983, 12 Shvets, V. F., 184, 323<br>1973, 14, 928
- 5 Arranz, F., Sanchez-Chaves, M. and Ramirez, J. C. *Angew.* 9 Martinez-Utrilla, R. and Olano, A. *Grasas y Aceites (Sevilla)* 
	-
	- 1987, 188, 35 11 Uejima, A. and Munakata, H. *Nippon Kagaku Kaishi* 1973, 8,
- 8 Madec, P. J. and Mar6chal, E. *Makromol. Chem.* 1983, 12 Shvets, V. F., Romashkin, A. V. and Yudina, V. V. *Kinet. Katal.*